

Product Data – Headstocks/Tailstocks**Preston-Eastin Model HS-30 Headstock, TS-30 Tailstock****Capacity**

- Weight: 3000 pounds
- Offset of C.G. from table: 6 inches
- Eccentricity of C.G. from axis: 6 inches

Rotation

- Motor: 1 horsepower DC
- Rotational torque: 18,000 inch-pounds
- Speed: .05-1.47 variable
- Safety: Drive reducer is self-locking

Table:

- Dimensions: 36" inch square with four radial T-slots
- Mounting bolt size: 3/4 inch
- Bearings: Timken tapered roller bearings
- Ground: 600 amp spring-loaded mechanical ground

Controls

- Pendant: Remote pendant, 115V, w 30' cable
- Rotation mode: Two-position selector switch, WELD/RAPID
- Rotation direction: Three-position selector switch, FWD/OFF/REV
- Rotation control: START and STOP pushbuttons
- Power: 460V, 15A, three phase, 60 hertz.
- Overload protection: Fused disconnect