

**Product Data – Headstocks/Tailstocks****Preston-Eastin Model HS-20 Headstock, TS-20 Tailstock****Capacity**

- Weight: 2000 pounds
- Offset of C.G. from table: 6 inches
- Eccentricity of C.G. from axis: 6 inches

**Rotation**

- Motor: .5 horsepower DC
- Rotational torque: 12,000 inch-pounds
- Speed: .05-1.53 variable
- Safety: Drive reducer is self-locking

**Table:**

- Dimensions: 30" inch square with four radial T-slots
- Mounting bolt size: 1/2 inch
- Bearings: Timken tapered roller bearings
- Ground: 600 amp spring-loaded mechanical ground

**Controls**

- Pendant: Remote pendant, 115V, w 30' cable
- Rotation mode: Two-position selector switch, WELD/RAPID
- Rotation direction: Three-position selector switch, FWD/OFF/REV
- Rotation control: START and STOP pushbuttons
- Power: 460V, 15A, three phase, 60 hertz.
- Overload protection: Fused disconnect